



Analysis of the Effect of Heating Temperature on Tension Strength, Elongation and Function Clusters on Composite Tube Aerial Fiber Optic Cable G.652D-STEL-K-036-2012

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Abstract. The composite material of the fiber optic cable tube (G.652D-Stel-K-036-2012) or Polybutylene Terephthalate (PBT)-Master Batch MB) has been tested for tensile strength, elongation, and functional groups for fiber optic tube cladding materials. The purpose of this study was to determine the effect of heating temperatures of 2500C, 2550C, and 2600C on tensile strength, elongation, and functional groups in PBT-MB composite tube for fiber optic tube cladding material. The PBT-MB composite material was made by mixing PBT (80% by weight) with MB (20% by weight) in a ball mill. Then put together and processed into a tube on the extruder. Tensile and elongation strength was tested by tensile test, functional group test with FTIR, and humidity test. The results of the tensile test and elongation test increased with increasing heating temperature and still met the specified standard. The results of the functional group test showed that there was a CH bond from the PBT Tube at the highest wave peak, namely 2923.54 cm^{-1} , 1725.10 cm^{-1} , there was also a CH Aldehydes bond at a wavelength of 2852.19 cm^{-1} , 1935.30 cm^{-1} , 1916.02 cm^{-1} , 873.59 cm^{-1} , 811.88 cm^{-1} , the carbonyl bond C=C at a wavelength of 1708.61 cm^{-1} , and the last is an Aromatic bond at a wavelength of 1504.20 cm^{-1} . The chemical bonds in the test compounds were PBT-MB tube composites. From all the tests carried out, it was concluded that the variation of temperature on the manufacture of PBT-MB tube composites was very influential on the quality and still met the established standards.

Keyword: Composite tube PBT-MB, tensile strength, elongation, functional groups.

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1 Introduction

One of the more advanced efforts to undergo an industrial competition in today's global market is to give a very full attention to increasing the advantages of the products to be produced, in order to meet the quality management standards set by the international. The company will be successful if it can reach the market if can increase the advantages of the goods produced, but

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there are criteria that must be considered, namely: determine selling prices that can compete in the global market and provide services to consumers [1].

Currently PT. XYZ is still supplying the cable needs of PT. Telekomunikasi Indonesia Tbk, PT. PLN, PT. Indosat, PT. Telkom Access, PT. Ericson Indonesia, PT. Pertamina, PT. Bukit Asam Tbk, PT. Freeport Indonesia, Hyundai Engineering, Samsung Engineering, PT PAL Indonesia etc. PT. XYZ has implemented ISO 9001 – 2015, ISO 14001 – 2015, and OHSAS 18001 – 2007. The products produced refer to national and international standards, such as; Indonesian National Standard (SNI), State Electricity Company Standard (SPLN), Telkom Standard (STEL-K-QA), Japanese Industrial Standard (JIS), Deutsch [2]-[4].

2 Methods

2.1 Flowchart

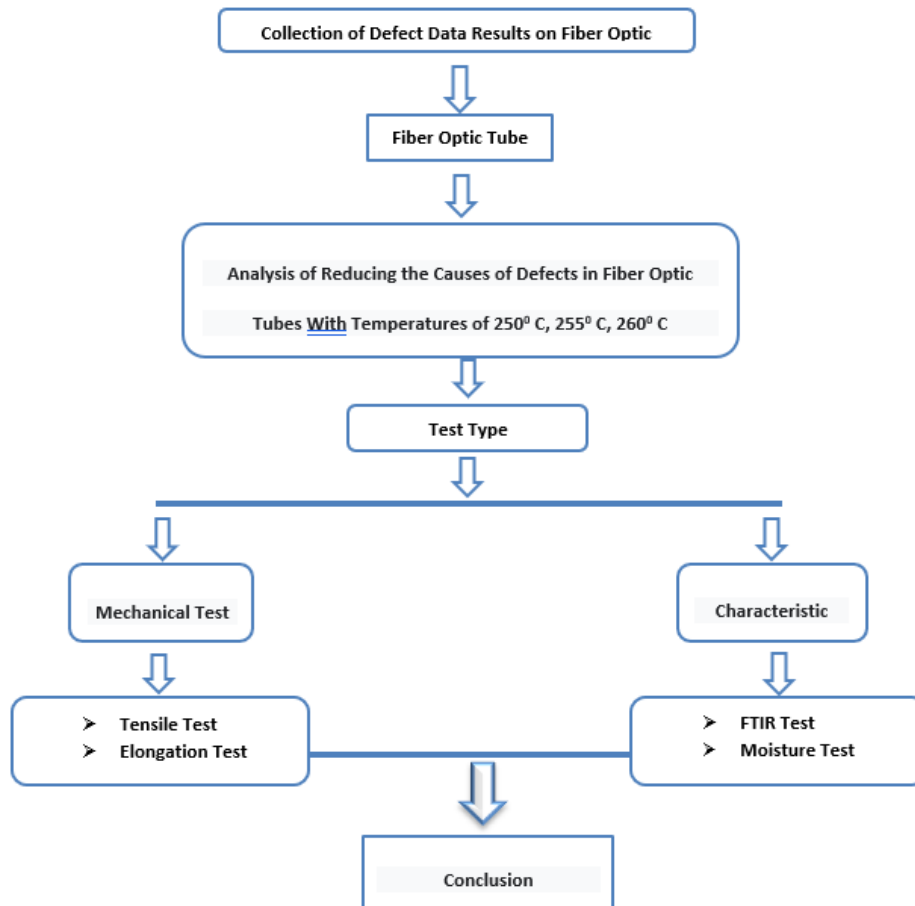


Figure 1. Flowchart of the research

2.2 Materials

Black master batch is widely used in the industrial world. Black master batch is a carbon black compound containing about 10%-50% carbon, resin and contains additives. Usually, it is used for coloring in the industrial world.



Figure 2. Master Batch Black

The melting point of the master batch is 130°C-170°C, density 1.2 - 1.8 g.m⁻³, humidity ≤ 0.15%, grain diameter 1.8 - 3.8 mm [5]-[13].



Figure 3. Polybutylene Terephthalate (PBT)

PBT (Polybutylene Terephthalate), is a thermoplastic engineering polymer of synthetic semi-crystalline which is usually used as an insulator in the electrical industry. PBT density 1.30 g.cm⁻³, water absorption 0.3%, melting point 225 °C, yield stress 60 MPa, Elasticity 50% [14]-[20].

2.3 FTIR Methods

FTIR (Fourier Transform Infrared Spectrometer), is a test carried out by obtaining an infrared spectrum from the absorption of liquids, solids or gases.

2.4 Tensile Methods

Tensile Test is a test to determine the characteristic properties of a material. By pulling a material, you will immediately know how the material reacts to the pulling force and know the extent to which the material increases in length. The experimental equipment for this tensile test must have a strong grip and high stiffness.

$$\sigma = F/A \tag{1}$$

2.5 Elongation Method

It is a test to determine the change in the maximum length of a specimen before it is cut off. And it is done by comparing the increase in length that occurs with the length of the material before:

$$\varepsilon = \frac{L_1 - L_0}{L_0} \times 100 \quad (2)$$

2.6 Moisture Methods

Moisture test is a test to determine the moisture content of a sample or material, samples whose moisture can be measured in the form of liquid powder, or granular. The working principle of this humidity tool is to measure the mass of the material before and after being heated.

3 Result and Discussion

3.1 Tensile Test

The PBT tube has a diameter of 2.2 mm², a thickness of 0.3 mm² and a different temperature when made from 250 °C, 255 °C and 260 °C, cut into 15 cm long each sample for tensile testing.

- **Temperature 250 °C**

$$\sigma = \frac{F}{A}$$

$$\sigma = \frac{81 \text{ N}}{1.857 \text{ mm}^2} = 43.6 \text{ N/mm}^2$$

- **Temperature 255 °C**

$$\sigma = \frac{F}{A}$$

$$\sigma = \frac{83 \text{ N}}{1.857 \text{ mm}^2} = 44.6 \text{ N/mm}^2$$

- **Temperature 260 °C**

$$\sigma = \frac{F}{A}$$

$$\sigma = \frac{85.5 \text{ N}}{1.857 \text{ mm}^2} = 46 \text{ N/mm}^2$$

3.2 Elongation Test

The PBT tube has a diameter of 2.2 mm², a thickness of 0.3 mm² and a different temperature when made from 250 °C, 255 °C and 260 °C, cut into 15 cm long each sample for elongation testing.

- **Temperature 250 °C**

$$\varepsilon = \left(\frac{L_I - L_0}{L_0} \right) \times 100$$

$$\varepsilon = \left(\frac{73.17 - 20}{20} \right) \times 100$$

$$= 265.85\%$$

- **Temperature 255 °C**

$$\varepsilon = \left(\frac{L_I - L_0}{L_0} \right) \times 100$$

$$\begin{aligned}\varepsilon &= \left(\frac{86.08 - 20}{20}\right) \times 100 \\ &= 330.4\%\end{aligned}$$

- **Temperature 260 °C**

$$\begin{aligned}\varepsilon &= \left(\frac{L_I - L_O}{L_O}\right) \times 100 \\ \varepsilon &= \left(\frac{87.07 - 20}{20}\right) \times 100 \\ &= 335.35\%\end{aligned}$$

3.3 Humidity Test

- For Sample 250 °C

$$a = 0.002 \text{ (gram)}$$

$$b = 4.734 \text{ gram}$$

$$c = 4.728.5 \text{ gram}$$

$$\begin{aligned}\text{Water percentage (\%)} &= \frac{(4.734 - 4.728)}{(4.734 - 0.002)} \times 100 \\ &= 0.12679\%\end{aligned}$$

From the results of testing the humidity of the PBT tube at a temperature of 250 °C the water content stored in the PBT tube is 0.12679%.

- For Sample 255 °C

$$A = 0.002 \text{ (gram)}$$

$$b=4.734 \text{ gram}$$

$$c= 4.728,9 \text{ gram}$$

$$\begin{aligned}\text{Water percentage (\%)} &= \frac{(4.734 - 4.727.9)}{(4.734 - 0.002)} \times 100 \\ &= 0.12890\%\end{aligned}$$

From the results of testing the humidity of the PBT tube at a temperature of 255 °C the water content stored in the PBT tube is 0.12890%.

- For Sample 260 °C

$$a=0.002 \text{ (gram)}$$

$$b=4.734 \text{ gram}$$

$$c= 4.727 \text{ gram}$$

$$\begin{aligned}\text{Water percentage (\%)} &= \frac{(4.734 - 4.727)}{(4.734 - 0.002)} \times 100 \\ &= 0.14792\%\end{aligned}$$

From the results of testing the humidity of the PBT tube at a temperature of 260 °C the water content stored in the PBT tube is 0.14792%.

3.4 FTIR Test

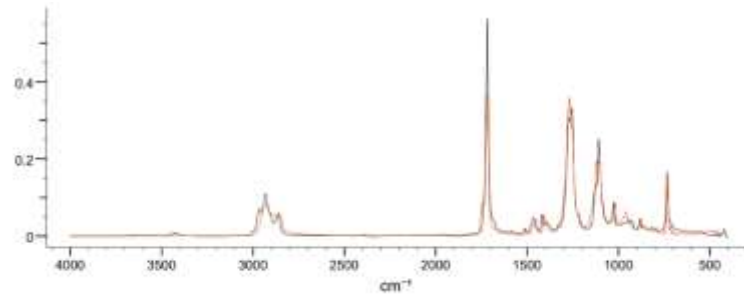


Figure 4. FTIR Test 250 °C

In Figure 4, the results of the FTIR test with a wavelength of 4000 - 500 cm^{-1} , the results of the CH bonding of the PBT Tube at the highest wave peak are 2923.54 cm^{-1} , 1725.10 cm^{-1} , there are also CH aldehydes bonds at the length wave 2852.19 cm^{-1} , 935.30 cm^{-1} , 916.02 cm^{-1} , 873.59 cm^{-1} , 811.88 cm^{-1} , carbonyl bond C=C at wavelength 1708.61 cm^{-1} , and the last is aromatic bond at wavelength 1504.20 cm^{-1} , 408.83 cm^{-1} , 532.25 cm^{-1} , 474.40 cm^{-1} , 455.12 cm^{-1} , 437.76 cm^{-1} , 408.83 cm^{-1} .

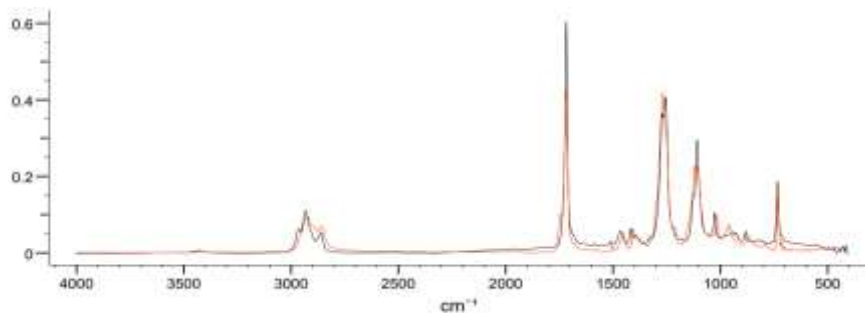


Figure 5. FTIR Test 255 °C

In Figure 5, the results of the of FTIR test results with a wavelength of 4000 - 500 cm^{-1} , the results of CH bonds from tube PBT at the highest wave peak are 2921.61 cm^{-1} , 1725.10 cm^{-1} , there are also CH aldehydes bonds at wavelengths 935.30 cm^{-1} , 916.02 cm^{-1} , 873.59 cm^{-1} , 811.88 cm^{-1} , carbonyl bond C=C at wavelength 1708.61 cm^{-1} , and the last is aromatic bond at wavelength 1504.20 cm^{-1} , 553.47 cm^{-1} , 485.97 cm^{-1} , 458.97 cm^{-1} , 437.76 cm^{-1} , 420.40 cm^{-1} , 406.90 cm^{-1} .

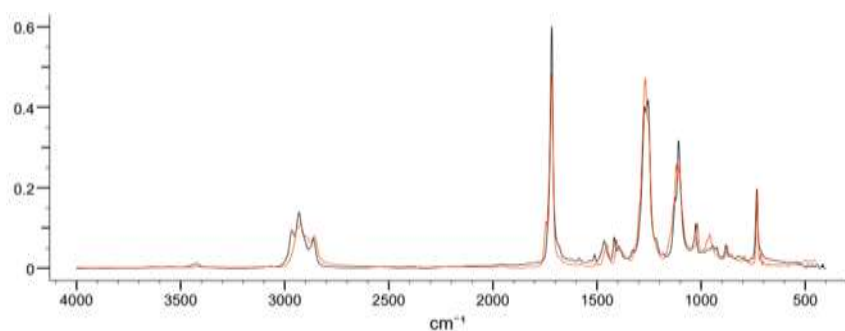


Figure 6. FTIR Test 260 °C

In Figure 6 the results of the FTIR test results with a wavelength of 4000 - 500 cm^{-1} , the results of CH bonds from tube PBT at the highest wave peak are 2921.61 cm^{-1} , 1,725.10 cm^{-1} , there are also CH aldehydes bonds at wavelengths 935.30 cm^{-1} , 916.02 cm^{-1} , 873.59 cm^{-1} , 811.88 cm^{-1} , carbonyl bond C=O at wavelength 1708.61 cm^{-1} , and the last is aromatic bond at wavelength 1504.20 cm^{-1} , 553.47 cm^{-1} , 485.97 cm^{-1} , 458.97 cm^{-1} , 437.76 cm^{-1} , 420.40 cm^{-1} , 406.90 cm^{-1} .

4 Conclusion

The results of the tensile test on the PBT tube with temperatures of 250 °C, 255 °C and 260 °C can be concluded that the value of the tensile test results which has the largest value is obtained at a temperature of 260 °C, which is 46 N.mm^{-2} . The results of the elongation test on the PBT tube with temperatures of 250 °C, 255 °C and 260 °C can be concluded that the value of the elongation test results which has the largest value is obtained at 260 °C, which is 335.35%. The results of the humidity test on the PBT tube with temperatures of 250 °C, 255 °C and 260 °C can be concluded that the value of the humidity test results has the smallest water content value, which is obtained at a temperature of 260 °C at 0.14792%. In the results of the PBT tube FTIR test, the types of bonds and compound groups have similarities to all of these samples. From all the tests carried out, it was concluded that the effect of temperature on the manufacture of PBT tubes was very influential on the quality of the product to be made.

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